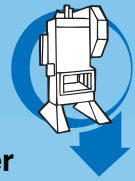




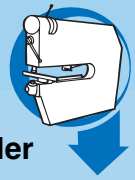
Press lines



Power Presses



Coil-handling



Nibbler



Ancillary



Service



Automation



Education

Control system manual



SMV Control system for manual presses

The control system permits manual operation in presses with open tools and corresponds to today's safety demands on category I presses. The control system is PLC-based and is at rebuilding compatible with existing equipment (cam control, valve etc).

Functions:

- Two-hand, foot, automatic-, and light guard operation
- Connection of external interlocks for example emergency stop and area guards.
- Fault messages in text with additional text display.
- Short deadline
- Integration with Servo Roll Feed

The control system is a part of the control system Multi, which means that completion with for example electronic cam control and press force monitor is possible.

The control system replace old relay systems and you will get an operation security system that does not require periodic change of control card.

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