

# B 22 Zero



Additional positionable handle



Direct reading of bevel height settings

Art. Nr. 29200 (3Phase - 400 V)  
 Art. Nr. 29211 (3Phase - 480 V)  
 Art. Nr. 29212 (3Phase - 220 V)

Powerful 3-phase  
 1100 W motor

Travel rollers

Fast lockable machine setting

Precision bevel angle adjustment scale





**Designed for bevelling and deburring straight faces, for the so-called FACING - removing the unwanted layer of materials on the workpiece edge resulting from cutting the metal sheet by burning. Specially designed for the production of visual bevels and welding preparation. Powerful electric drive for extreme loads.**

- High-performance 3-phase motor.
- The possibility of continuous adjustment of the working angle in the range of 0° - 60°.
- The machine is capable of performing FACING - edge processing at an angle of 0° to remove unwanted material layer after cutting by burning.
- The unique scaling mechanism of the bevel size increases the precision of work.
- A very compact and ergonomic design allows for high labour productivity.
- The all-round protection frame protects the machine in the event of a fall and allows more options of gripping the machine at work.
- When purchasing the appropriate equipment, pipes and tubes can be bevelled from Ø 150 mm / 5.9 in.
- Additional adjustable handle.

**Technical data:**

Bevel angle: continuously adjustable between 0° - 60°  
 Bevel width: 0 to 20 mm / 0 to 0.79 in < 400 MPa / 58 015 PSI  
 0 to 16 mm / 0 to 0.63 in > 400 MPa / 58 015 PSI  
 Engine: 1100 W  
 Speed: 2850 rpm  
 Weight: 19,5 kg / 43 lb  
 Number of tips: 10 pcs

**Included in price:**

Bevelling and deburring system B 22 ZERO  
 Cardboard box  
 Tools for operators  
 Instruction manual

Machine name:	Art. Nr.
Bevelling and deburring system B 22 ZERO (3Phase - 400 V)	29200
Bevelling and deburring system B 22 ZERO (3Phase - 220 V)	29212
Bevelling and deburring system B 22 ZERO (3Phase - 480 V)	29211

Accessories:	Art. Nr.
Standard cutting head (including tips and screws)	29201
Standard cutting tips (pack of 10 pcs)	29203
Premium cutting head - designed for stainless steel (including tips and screws)	29202
Premium cutting tips (pack of 10 pcs)	29205
Additional adjustable handle	29206
Pipe and tube bevelling from Ø 150 mm	29204
Screw for the inserts	29200.9300



Art. Nr. 29201



Art. Nr.. 29206



Art. Nr. 29204



Art. Nr. 29203