

B 15 Electra



REVOLVING ERGONOMIC HANDLE





**Designed for beveling and deburring of parts, internal and external radii and holes.
Specially designed for producing visual bevel and welding preparation.
Powerful electric drive for extreme loads.**

- Scale for accurate bevel size adjustment.
- For beveling and deburring of steel, aluminium and other materials.
- Replaceable head for changing bevel angle.
- Handheld powerful equipment.
- Swivelling ergonomic handle.
- Edge rounding function, preparation before surface treatment.

Technical data:

Bevel angle: Replaceable head 30°, 37,5°, 45°, 50°, 60°- other angles on demand
 Bevel width: 0 to 15 mm / 0 to 0.06 in < 400 MPa / 58 015 PSI
 0 to 8 mm / 0 to 0.31 in > 400 MPa / 58 015 PSI
 Engine: 2500 W / 2000W
 Speed: 6600 rpm
 Weight: 9.5 kg / 20.9 lb
 Number of cutting tips: 6 pcs

Included in price:

Beveling and deburring system B 15 ELECTRA (without head)
 Cardboard box
 Tools for operators
 Instruction manual

Machine name:	Art. Nr.
Beveling and deburring system B 15 ELECTRA (1 Phase - 220 V)	25250
Beveling and deburring system B 15 ELECTRA (1 Phase - 110 V)	25251

Accessories:	Art. Nr.
30° cutting head (including tips, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in	27223
37.5° cutting head (including tips, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27227
45° cutting head (including tips, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27222
50° cutting head (including tips, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27224
60° cutting head (including tips, screws, bolts and roller). Guide roller diameter Ø 27 mm / 1.06 in	27240
Cutting head with non-standard angle. (Including tips, screws, bolts and roller)	27XXX
Coated cutting tips - four-sided (pack of 10)	27231
Edge rounding cutter R2.5 mm / 0.08 in (including tips, screws, bolts and roller). Guide roller diameter Ø 41 mm / 1.61 in	27234
Edge rounding cutter R3.5 mm / 0.12 in (including tips, screws, bolts and roller). Guide roller diameter Ø 40 mm / 1.57 in	27233
Cutting tips for rounding edges R2.5 mm / 0.08 in (pack of 10)	26109
Cutting tips for rounding edges R3.5 mm / 0.12 in (pack of 10)	26110
Cutting tips for rounding edges R4mm / 0.16 in (10pcs). Compatible with head R3.5 mm / 0.12 in	26111
Screw for the inserts	27241



Art. Nr. 27234



Art. Nr. 27223



Art. Nr. 26109



Art. Nr. 27231

